

Garden\*



THE SPIRIT OF STYLE

Garden\*

## *Garden Silk Mills Ltd.*

We are one of the leaders in Indian Textile Industry – with particular strength in Polyester Filament based textiles and yarns

Plants are situated at Vareli and Jolwa locations in Surat district – in the heart of the largest polyester market in India

# *Garden Silk Mills Ltd.*

## Products

- PET Chips
- Polyester Yarn
  - Partially Oriented Yarn
  - Prepared Polyester Filament Yarn – Draw Warped, Draw Twisted, Draw Wound & Draw Texturised
- Greige Woven Fabric
- Finished Fabric – mainly Polyester Sarees & Dress Material

## Garden Silk Mills Ltd.

	Production Capacity (mt per annum)	Additional Capacity Expansion in 2008	Total Capacity after Expansion (mt per annum)
Polyester Chips	280,000	252,000	532,000
POY Spinning	120,000	29,000	149,000
FDY Spinning	3,500	25,000	28,500
Draw Warping	14,400		14,400
Draw Twisting	21,000		21,000
Draw Winding	6,000		6,000
Draw Texturising	43,000	36,000	79,000
Fabric (Million mtrs per annum)	60		60

## *Garden Silk Mills Ltd.*

- **Polyester Chips**

Continuous Polymerization plant of Chemtex –  
DuPont, USA technology to manufacture high quality  
chips

Batch Poly plant for specialty chips such as Cationic  
and Full Dull

## *Garden Silk Mills Ltd.*

- **Partially Oriented Yarn**

We have the best assembly of technology

Noy Val Lesina mainly for specialty such as Cationic, Full Dull POY

TMT, Japan and Barmag-Saurer, Germany for Semi Dull, Bright and Full Bright POY

Best Winders such as from Barmag to build better packages

A leading supplier of differentiated polyester yarns such as bright, cationic, micro denier and fine denier yarns

## *Garden Silk Mills Ltd.*

- **Draw Texturised Yarn**

We are reknowned for quality Dtex Yarn, manufactured on 37 machines from Himson (Reiter) and Alidhara

For export quality dedicated machines with Electronic Online Doff Monitoring system is used to build Equal Length packages.

Latest Heberlein Slide Jet FT15-2 P142-2 series are used for high quality Intermingled Yarn

ISO 9001:2000 certificate from BVQI



## Certification

Awarded to

**GARDEN SILK MILLS LTD.  
D.W., D.Tex & D.T. Division  
VILLAGE JOLWA, TAL. PALSANA,  
DIST. SURAT - 394 305, GUJARAT, INDIA.**

BVQI certify that the Quality Management System of the above organisation has been audited and found to be in accordance with the requirements of the standards detailed below

STANDARD

**ISO 9001:2000**

SCOPE OF SUPPLY

**MANUFACTURE OF TEXTURISED AND  
FLAT POLYESTER FILAMENT YARN.**

Original Approval Date: **23 March 2005**

Subject to the continued satisfactory operation of the organisation's Quality Management System, this certificate is valid until: **23 March 2008**

To check this certificate validity please call : **+91 22 56956300**

Further clarifications regarding the scope of this certificate and the applicability of the Quality Management System requirements may be obtained by consulting the organisation.

Date: **22 April 2005**

Certificate Number: **169139**



BVQI (Holding) S.A.  
using the accreditation  
certificate number 008

008

MANAGING/ISSUING OFFICE: BVQI (India) Pvt. Ltd., "MARWAH CENTRE" 6th Floor,  
Opp. Ansa Industrial Estate, Krishantlal Marwah Marg, Off Saki Vihar Road, Andheri (East), Mumbai - 400 072, India.

*Garden\**

## *Garden Silk Mills Ltd.*

- **Fully Drawn and Flat Yarn**

We are the largest manufacturer of Flat yarn with 14 Ishikawa, 12 Zinser, 12 Teijin Seiki Draw Twisting machines and 11 Teijin Seiki Draw Winders

FDY is produced on TMT Machinery Inc, Japan technology with triple Godets plus one cold Godet for better quality of Nips at lower winding tensions

We are the leading & largest manufacturer in India of Fully Drawn Flat Filament Yarn, the fastest growing PFY category

The largest supplier of Flat Yarn to the sizing sector in India

A leading supplier of differentiated polyester yarns such as bright, cationic, micro denier and fine denier yarns

## *Garden Silk Mills Ltd.*

- **Draw Warp and Sized Yarn**

Best Liba Barmag and Karl Mayer machines to manufacture Draw Warp Yarns

- **Fabric**

One of the largest installation base of Tsudakoma and Nissan Water Jet Looms

India's only man-made filament weaving unit with a ISO 9001 certification

We are the largest seller of branded polyester sarees & dress materials in the country under the brands "Garden" & "Vareli"

# Product List

## POY

- 1 050/024 Brt
- 2 080/036 Brt
- 3 120/036 Brt
- 4 115/100 Brt
- 5 160/072 Brt
- 6 200/072 Brt
- 7 235/072 Brt
- 8 300/072 Brt
- 9 520/072 Brt
- 10 035/014 sd
- 11 051/014 sd
- 12 050/050 sd
- 13 060/014 sd
- 14 070/024 sd
- 15 070/072 sd
- 16 080/024 sd
- 17 080/036 sd
- 18 085/050 sd
- 19 090/100 sd
- 20 112/036 sd
- 21 114/036 sd
- 22 113/100 sd
- 23 115/072 sd
- 24 115/100 sd
- 25 115/036 sd
- 26 120/072 sd
- 27 125/072 sd
- 28 130/072 sd
- 29 131/072 sd
- 30 130/036 sd
- 31 135/036 sd
- 32 130/048 sd
- 33 140/036 sd
- 34 145/036 sd
- 35 145/048 sd
- 36 150/036 sd
- 37 150/048 sd
- 38 155/036 sd
- 39 160/036 sd

## Chips

- 1 Semi Dull
- 2 Bright
- 3 Full Bright
- 4 Semi Dull Cationic
- 5 Bright Cationic
- 6 Full Dull

## FDY

- 1 50/036 Brt FDY
- 2 75/36 Brt FDY
- 3 120/36 Brt FDY
- 4 150/36 Brt FDY
- 5 300/72 Brt FDY

## FILAMENT

- 1 30/24 Brt
- 2 40/24 Brt
- 3 50/36 Brt
- 4 75/36 Brt
- 5 300/72 Brt
- 6 20/14 sd
- 7 30/14 sd
- 8 30/48 sd
- 9 49/24 sd
- 10 49/36 sd
- 11 50/48 sd
- 12 70/36 sd
- 13 71/72 sd
- 14 79/72 sd
- 15 100/72 sd
- 16 150/36 sd
- 17 300/72 sd
- 18 20/14 sd Cat
- 19 30/36 BrtCat
- 20 51/36 BrtCat
- 21 75/36 BrtCat
- 22 51/24 sd Cat
- 23 70/36 sd Cat
- 24 70/36 FullDull
- 25 70/72 FullDull

## TEX & CRIMP YARN

- 1 30/14 sd Crimp and NIM
- 2 50/24 sd Cat Crimp
- 3 68/36 sd Crimp and Nim
- 4 70/36 sd Cat Crimp
- 5 72/36 sd Crimp and NIM
- 6 75/36 sd Crimp and NIM
- 7 75/72 sd Crimp and NIM
- 8 75/108 sd HIM and SIM
- 9 80/36 sd Crimp and NIM
- 10 80/48 sd Crimp and NIM
- 11 80/72 sd HIM and SIM
- 12 80/72 sd Cat HIM
- 13 2/80/100 sd HIM and DIM
- 14 84/36 sd Crimp and NIM
- 15 84/36 sd Cat Crimp
- 16 88/36 sd Crimp and NIM
- 17 90/36 sd Crimp and NIM
- 18 90/36 sd Crimp and NIM
- 19 90/48 sd Crimp and NIM
- 20 100/36 sd Crimp and NIM
- 21 100/48 sd Crimp and NIM
- 22 110/72 Brt cat NIM
- 23 135/72 Brt NIM
- 24 150/72 Brt Cat NIM

- 40 160/048 sd
- 41 090/072 FullDull
- 42 114/072 FullDull
- 43 120/072 FullDull
- 44 050/036 BrtCat
- 45 080/036 BrtCat
- 46 110/036 BrtCat
- 47 160/072 BrtCat
- 48 235/072 BrtCat
- 49 070/024 sd Cat
- 50 080/024 sd Cat
- 51 090/072 sd Cat
- 52 115/036 sd Cat
- 53 118/072 sd Cat
- 54 130/036 sd Cat
- 55 235/072 sd Cat
- 56 119/072 FullDull Cat

**Garden\***

**D.D. Sharma**  
B.Tech (Text.), MMS, DISM  
AMIMA, C.Text ATI.  
Vice President (Mktg.)

**Garden\***  
VARELI

**Garden Silk Mills Limited**

Sahara Gate, Surat - 395 010.  
Ph : 2310265 Mob. : 93768-22368  
Ph : 3071416 Board Ph : 3074499  
2311103/2310157, 2347117-120  
Fax : 91-261-2310691, 2311502  
e-mail : ddsharma@gardenvareli.com,

**Contact Details:**

**Rajesh Sharma**  
Dy. General Manager (Mktg.)

**Garden\***  
VARELI

**Garden Silk Mills Limited**

Sahara Gate, Surat - 395 010.  
Ph : 3299120 Mob. : 93768-22386  
Ph : 3071458 Board Ph : 3074499  
2311103/2310157, 2347117-120  
Fax : 91-261-2310691, 2311502  
e-mail : rajeshsharma@gardenvareli.com

## POLYESTER YARN

Technological capability and know-how are at the root of Garden's reputation for innovation and quality in yarn.

Garden Silk Mills Ltd. is an Indian fabric engineer and manufacturer of Polyester Yarn. State of the art PFY Spinning and Continuous Polymerization plants at Jolwa near Surat is the main manufacturing hub to produce Bright, Cationic, Full Dull and Semi Dull Polyester Yarns such as POY, PFY, FDY, DTY, Wrap Draw, Sized Yarns and Polyester Chips.

Polyester Yarn manufacturing has an ISO 9001:2000 certification by BVQI.



The Polyester Yarns industry provides an enormous growth opportunity and our efforts are to leverage on extensive knowledge of PFY, processed yarn and fabric. Our plans include increasing Texturising, FDY, POY and Polyester Chip capacity in next one year and remain as a premier Polyester Yarn Manufacturer in India.

J A G R U T



## POLYESTER FABRIC

Priding itself as the country's premier fabric engineer, design maker and a leading Polyester yarn manufacturer, Garden Silk Mills Ltd. represents an 80-years creed of creativity in textiles.



Garden\*

## CREATIVELY LED, TECHNOLOGICALLY DRIVEN

Garden's range of high fashion fabric centers on fine filament and micro filament polyester fabrics - georgette's, chiffon's, failles, jacquards - both dyed and printed, for ladies blouses, skirts, dresses, as well as sarees. Also manufactured, in an exclusive range of printed pure silk chiffon, cotton and viscose. Garden's ability to anticipate demand trends is supported by a large and talented pool of designers who continuously develop new fabrics and 2,000 new print ideas each year.

The company's production facilities boast of one of India's most sophisticated textile plants at Vareli, Surat (Western India). Its weaving plant comprising Nissan and Tsudakoma waterjet looms under one roof in India - and rapier looms, automatic shuffle change looms etc, high-tech yarn preparatory machines viz, zero-twist-sizing, drawn-wrapping, texturising and twisting machines, have a capacity of over 42 Lac meters/month of greige fabric. The plant has an ISO 9001:2000 certification by BVQI.

## TEXTILE FUTURISM

Garden Textiles have earned accolades for aesthetics and quality, it must be attributed in large measure to a committed faith in product research, market-testing and feedback monitoring, making R & D an intrinsic part of the company's competitive philosophy.

Yarn Marketing : Ph: 91-261-3071499, 2347117,120,157. Fax: 91-261-2310691. e-mail: yarnmarketing@gardenvareli.com  
PFY Jolwa : Ph: 91-2622-271287, 89,39330. Fax: 91-2622-393388  
CP Jolwa : Ph: 91-2622-272748, 272756-8. Fax: 91-2622-272743

Vareli : Ph: 91-2622-271284, 271241-4. Fax: 91-2622-305507

Garden\*

THE SPIRIT OF STYLE



Registered Office : Sahara Gate, Surat 395 010. Phones : 2311513, 2311197-98, 2311615. Fax : 0261-2311 029/502.  
Mumbai Office : Manek Mahal, 90 Veer Nariman Road, Mumbai 400 020. Phones : 22873117-19/22046473/22040895. Fax : 022-2204 8112.  
[www.gardenvareli.com](http://www.gardenvareli.com)